	Tuesday, 11/13/2007 1:33:22 PM						
	Kim Johnston	Proce	ss Sheet				
r <del>1</del>	CONTRACTOR Destination			. 1110			
Customer Job Number	: CU-DAR001 Dart Helicopters : 35685	Services	Drawing Name	: LUG			
Estimate Numb							
P.O. Number	:NA		Part Number	: D22531			
This Issue	: 11/13/2007 S.O. No. : N	IA	<b>Drawing Number</b>	: D2253 REV C			
Prsht Rev.	: NC <sub>O</sub>		Project Number	: N/A			
First Issue		SMALL /MED FAB	Drawing Revision	: C			
Previous Run	: 27553		Material	: N(A : 11/20/2007	Otur	10 Um:	Each
Written By	: 1	112	Due Date	: 11/20/2007	Qty:	io um.	Cacii
Checked & App		1 Indicted for loop outling	EC				
Comment	: Est. C 99.10.29 Est Rev:D Now or	9 Updated for laser cutting n Waterjet 06-06-16 JLM	EC				
	<del></del>	- TVVaterjet 00 00 10 02ii.					
Additional Proc	duct						
						<del></del>	
Job Number:							
Seq. #:	Machine Or Operation:		Description :				.,
1.0	M304S11GA	304/316 .12	25 Sheet		••:::		
		~ 2/12/					
		2.3436					
Cor	mment: Qty.; 0.1302 sf(s)/Unit	Total: 1.3020 sf(s)				•	
	304/316 .125 Sheet Batch: 1049344	D 45 115	14				
2.0	Battorn: 10 1 19	R 07-11-1					
2.0	WATER JET	FLOW WAT	JER JET	110010110110111011111111	AB118 1811   1881		
Cor	IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII			[ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ]	<u>                                      </u>		
001	1-Cut as per Dwg D2253						
	Dwg Rev:	IB 07-11-14			(18)		
i.	Prog Rev:	**					
	2-Deburr if necessary	B 07-11-14	r				
3.0	QC2		PARTS AS THEY COME	OFF MACHINE			
		•				Dr.	
		HB 107-11-14	ļ			7 10	)
Con	mment: INSPECT PARTS AS THE	<u></u>			181- 2		
4.0	PACKAGING 1		NG RESOURCE #1				
		10.11					
		Sch/Carl					
Con	mment: PACKAGING RESOURCE				18 81 1101 1001	1	
	Identify and Stock			///		1 18	<i>/</i>
-1	Location: <u>w54</u>			(ZX 0=	7 1/1.15	( )	
5.0	QC21	FINAL INSF	PECTION/W/O RELEASE	<u> </u>			
						(	18)
		a a constant	· ·	<u> </u>			
Con	mment: FINAL INSPECTION/W/O I	RELEASE			P	Plul	16
Into One male tion	1 10 0 11 10 0 10 10 11 11 11 11 11 11 1	and the same of th				/	1
Job Completion				<b>Z</b> <sup>w</sup>	( )	1.11.16	
		<u> </u>			, /)7	,,,	

Page 1

Form: rorocess

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr QC Inspector		
07-1(-15	01	Add QC & Pen Charge / Change already clume.						
		QC8		04-11-15	18	10-1115 10-1115		
					<u> </u>			

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date: 07/11/16
			QA: N/C	Closed:	Date:

NCR:		V	VORK ORD	ER NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section B			A	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
					0			
		:						
						3		

NOTE: Date & initial all entries

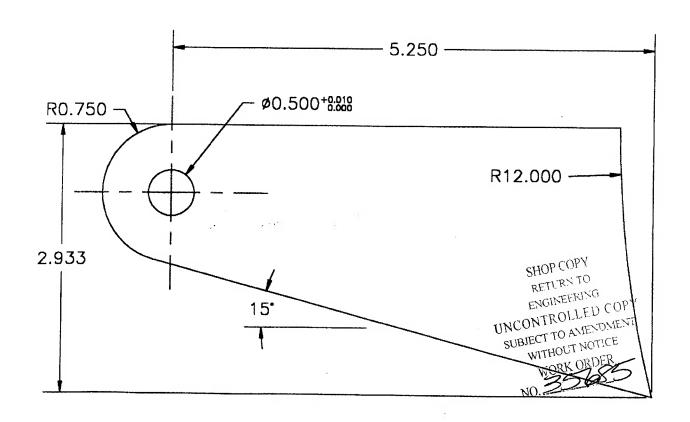




PREPARED	DART AERO ACCESSORIES INC
C. Meeker	VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	REV. C
BW	D2253 SHEET 1 OF 1
DATE	TITLE SCALE
Jun. 14, 1994	LUG ASSEMBLY 1:1
C 95.12.22	REMOVED BUSHING

RELEASED (19.10.12 KE)

-D2253-1 M/F 1/8 THICK 304/316 SS



DART AERO	SPACE LTD				Work Order	35685
Description:	LUG				Part Number	:: D>>53-1
Inspection Dwg	9: <b>D3253-</b>   Rev:	C				Page 1 of 1
	FIRST	ARTICLE IN	SPECTI	ON CHI	ECKLIST	:
	Х	7	r		otype	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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2:920	7- ,010	C2G.2				
2.933	t/- , OID	3934				
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Measu	ired by:	B	Audited by:	Prototype Approval:	IIA
	Date:	07-11-14	Date: 07-11:15	Date:	
Rev	Date	Change		Revised by	Approved
A		New Issue		KJ/JLM	Approved